



## CLACKAMAS WELDING

A DIVISION OF LAFARGE+EGGE

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Clackamas, OR 97015  
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Clackamas Welding provides some of the most challenging welding solutions to aerospace, medical, defense, and tool & die customers for more than 35 years. Its quality system and team of certified welders are unmatched in the industry when it comes to continual improvement, tight-tolerance, and micro-welding. This is not a comprehensive list of the QMS Approvals supported by Clackamas. If you have additional questions, we encourage you to contact us.

### CERTIFICATIONS & APPROVALS

AS9100 D/ISO 9001  
D1-4426  
Nadcap

## WELDING DIVISION: NOTABLE QUALITY APPROVALS

### NOTABLE QUALITY APPROVALS

- Nadcap Fusion Welding/Brazing
  - AC7110/1 Brazing torch/induction
  - AC7110 Welding/brazing
  - AC7110/5 Fusion welding
  - AC7110/12 Welder/Welding Operator Qualification
- Fusion Welding for Aerospace Applications Per: AWS D 17.1
  - (Superseded AMS-STD-2219 & MIL-STD 1595A)
- AWS C3.4 and C3.7 Silver and aluminum brazing
- RPS 11.14: Fusion welding of metals, Rohr Industries
- RPS 11.79: Tube brazing
- MIL-B-7883: Brazing of steels, copper, copper alloys, and nickel alloys
- Goodrich Landing Approved Facility (welding and torch brazing)
- Lifeport (Sikorsky) Fusion Welding Approved

### AEROSPACE\_ BOEING APPROVED FACILITY PER D1-4426

- BAC 5975:
  - Group 1A & B: Steel and heat treatable steel alloys
  - Group II A & B: Austenitic and precipitation hardenable stainless steels
  - Group IIIA: Nickel and nickel-base alloys
  - Group IV: Heat treatable and non-heat treatable aluminum
  - Group V: Titanium alloys
- BAC 5940:
  - Silver brazing, Class A torch method and manual induction
- BAC 5024:
  - Lead soldering
- BAC 5974:
  - Orbital welding of tube girth joints

## **Certificate of Registration**

This is to certify that

**Clackamas Tool Welding**  
**a Division of L&E Tubing, LLC**  
**12316 SE Capps Road**  
**Clackamas, OR 97015**  
**USA**

is registered as a Single Site quality management system in conformance with

**ISO 9001:2015 and AS9100D**

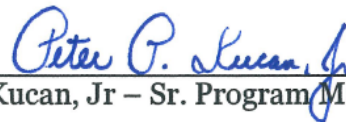
The audit was conducted in accordance with the requirements of SAE AS9104/1:2012-01  
PRI Registrar is accredited under the ICOP Scheme

**Scope of Registration:**

**Specialized Nadcap Certified Precision Fusion Welding, Orbital Welding, GTAW (TIG) Gas Tungsten Arc Welding, Laser Welding, Micro Welding and Brazing on Aluminum, Stainless Steel, Inconel, Titanium, Nickel alloys, via specialized fillers including Lead and Lead-Free Soldering and Silver for the Aerospace, Commercial, Tool and Die and Medical Industries.**



Number: 11256  
Issued: 8/12/2017  
Expires: 8/11/2020



Peter P. Kucan, Jr – Sr. Program Manager, Registrar Operations



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Clackamas Tool Welding a Division of L&E Tubing, LLC***

*12316 SE Capps Road  
Clackamas, OR 97015  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

### ***Welding***

Certificate Number: 6035163227  
Expiration Date: 31 July 2018

Joseph G. Pinto  
Executive Vice President and Chief Operating Officer