



LAFARGE + EGGE

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Whether serving OEMs directly, or operating through a 1st - 4th-tier supplier, Lafarge & Egge has been providing small diameter precision tube assemblies and kits to the aerospace industry for over 50 years. In addition to tube assemblies, Lafarge & Egge also provides a number of services including pressure-testing and on-site repair of hydraulic lines for MRO needs. Over the years, L&E capacity to serve a wide range of industries has grown. If you have questions, we encourage you to contact us.

LAFARGE & EGGE QMS

AS9100 C/ISO 9001
ITAR DDTC Approved

TUBE-BENDING DIVISION: PRIMARY SERVICES & EQUIPMENT LIST

PRIMARY PRODUCTION EQUIPMENT_TUBE BENDING	BENDS/SWAGE	NUMBER OF MACHINES	OUTSIDE DIAMETER	IDEAL FOR
CNC Tube Benders	2D-4D	3	.1875" – 1.25"	Production, repeatability and/or tight-tolerance bends
Manual Benders	2D-4D	5	.1875" – 1.5"	Abstract tubes; low-volume & easy set-up
Specialty Forming	Coils; Rolls	Varies		Coils with small DIA Tubing. Roll forming
Elastomeric Swage Model 5175	Internal Swage	2	.250-.500	BX, Union
Elastomeric Swage Model 5720	Internal Swage	1	.625-1.5	BX, Union
Radial Swage	External Swage	3		Permaswage Fittings (4,6,8,12)
Axial Swage	External Swage	2		Permalite/AS fittings (4,6,8,10)
DME Swage	External Swage	1		Deutsch Miniature End Fitting (3,4,5,6,8)
Leonard Tube Master	Flaring, Squaring, Beading	2		Legacy bead and flare DWG callouts
Specialty Pressure Test including Autofrettage	Oil, Air, Water, Hydraulic	4		Pressure-Test Services
Deburr & End Finishing	Parker End Finish	3		Precision end-finishing
SECONDARY PRODUCTION EQUIPMENT				VALUE-ADD SERVICES
Bench Lathe				Kitting for Tube Assy Install
Shear				On-Site MRO Repair
Strippit Turret Punch				Specialty Pressure-Testing and forming including Autofrettage to 12,250 psi
Press-Brake				
Manual Mills w/XY Factor				
Deburr Equipment				
Inspection and Software				
VMM x2 measurement with reverse engineering capabilities				
CATIA V5 Boeing DPD D6-51991				